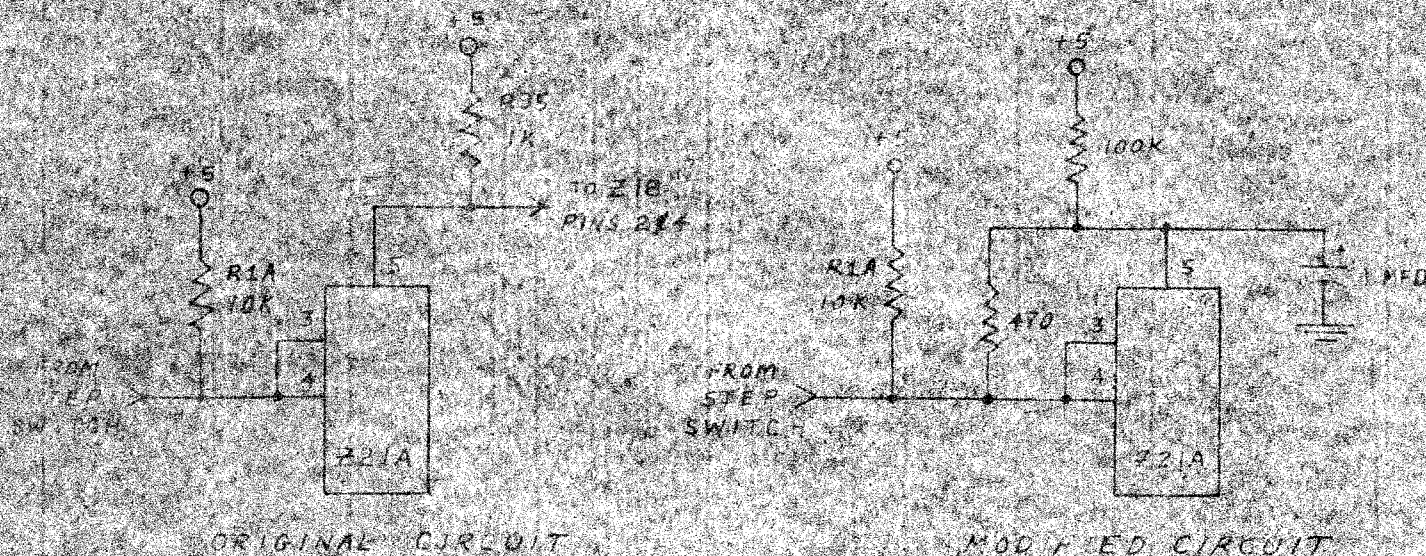


IMPROVING THE OPERATION OF THE SCELB1-8H STEP SWITCH

SEVERAL OF OUR CUSTOMERS HAVE EXPERIENCED DIFFICULTY WHEN USING THE STEP SWITCH ON THE SCELB1-8H. THE SYMPTOMS HAVE BEEN EXPRESSED AS "ERRATIC" OPERATION IN THAT SOMETIMES THE COMPUTER WOULD ADVANCE TWO CYCLES AND AT OTHER TIMES WOULD FAIL TO STEP WHEN THE SWITCH WAS OPERATED.

EARLY INDICATIONS WERE THAT SOME STEP SWITCHES THEMSELVES WERE DEFECTIVE, BUT FURTHER EXAMINATION OF THE PROBLEM HAS LED TO MINOR CIRCUIT MODIFICATIONS TO ELIMINATE SUCH "ERRATIC" OPERATION. USERS WHO ARE EXPERIENCING ANY DIFFICULTY WITH OPERATION OF THE STEP SWITCH, WHO HAVE TYPE #1180 CPU CARDS - REVISION "A" - (WITH I.C. 221A INSTALLED) SHOULD CONSIDER PERFORMING THE FOLLOWING MODIFICATIONS TO THEIR UNIT TO CORRECT SUCH PROBLEMS.

- 1.) CIRCUIT MODIFICATION TO THE CPU CARD STEP CIRCUITRY AT I.C. 221A. CHANGE THE CIRCUITRY AT 221A TO APPEAR AS SHOWN IN THE SCHEMATIC BELOW.



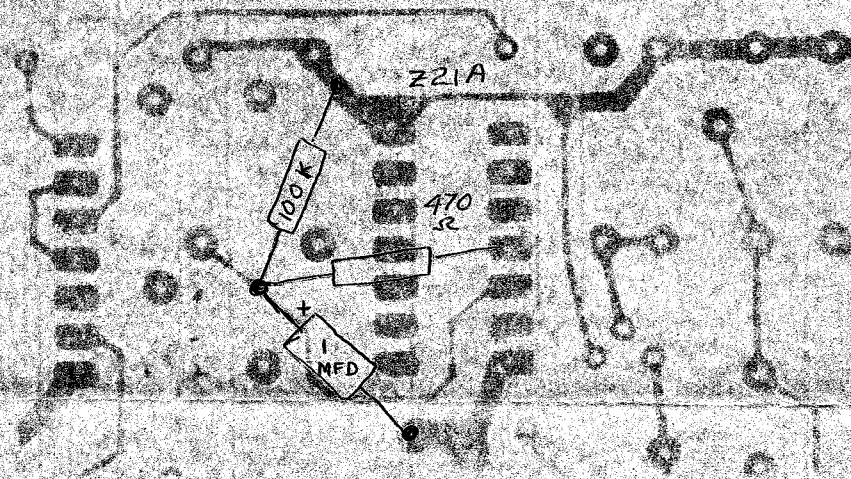
THE CHANGE CONSIST OF ADDING TWO RESISTORS (CA 470 OHM AND A 100,000 OHM $1/4$ WATT) PLUS A 1 MFD CAPACITOR AT 221A AS ILLUSTRATED IN THE SCHEMATIC. THE ADDITION OF THE COMPONENTS CAN BEST BE IMPLEMENTED BY MOUNTING THE PARTS ON THE CIRCUIT SIDE OF THE CPU CARD AS SHOWN IN THE DIAGRAM ON THE NEXT PAGE. THE DIAGRAM SHOWS THE FOIL PATTERN ON THE CIRCUIT SIDE OF THE CARD IN THE VICINITY OF I.C. 221A (TOWARDS THE UPPER RIGHT HAND CORNER NEAR THE TRIMPOTS WHEN VIEWED FROM THE BACK OF THE CARD WITH THE CONNECTOR PINS EDGE OF THE CARD NEAREST THE OBSERVER). BE SURE TO CUT THE P.C. FOIL AT THE POINT NEXT TO THE FOIL PAD MARKED "A" IN THE DIAGRAM.

- 2.) CHANGE THE WIRING OF THE CPU FRAME CABLE AT SLOT X400 (CPU CARD) BY PERFORMING THE FOLLOWING STEPS.
 - A.) REMOVE THE 10 PIN CABLE FROM PINS AX, AY AND AZ (THE 10 PIN CABLE IS ON THE RIGHT).
 - B.) INSTALL THE 10 PIN CABLE AT SLOT X402 (LEAVING PINS AX, AY AND AZ).

C. RUN A WIRE FROM PIN AY OF XA02 TO PIN BF (T3N SIGNAL) OF XA02.

THE FIRST MODIFICATION ELIMINATES THE POSSIBILITY OF CONTACT BOUNCE UPON RELEASE OF THE STEP SWITCH CAUSING MULTIPLE STEP OPERATION.

THE SECOND MODIFICATION ELIMINATES A POSSIBLE "RACE" CONDITION IN THE CONTROL LOGIC FROM OCCURRING THAT CAN SOMETIMES RESULT IN THE STEP CIRCUIT FAILING TO "STEP" THE COMPUTER WHEN IN THE INTERRUPT MODE. IT WILL BE NOTED THAT THE SECOND MODIFICATION WILL RESULT IN MINOR CHANGES OCCURRING IN THE SEQUENCE IN WHICH THE INTERRUPT AND STATUS LIGHTS APPEAR WHEN AN INTERRUPT IS RECEIVED AFTER THE COMPUTER HAS BEEN IN THE RUN MODE - DEPENDING ON THE OPERATION BEING PERFORMED AT THE TIME THE INTERRUPT SWITCH IS ACTIVATED. HOWEVER, THE BASIC OPERATION REMAINS THE SAME: WHEN THE OPERATOR DEPRESSES THE INTERRUPT SWITCH, THE STEP BUTTON SHOULD BE ADVANCED (IF NECESSARY) UNTIL ONLY THE "I" LAMP IS LIT. IF, FOR INSTANCE, THE INTERRUPT AND A STATUS LAMP COMES ON WHEN THE "INT" SWITCH IS OPERATED, THEN THE OPERATOR SHOULD OPERATE THE STEP BUTTON UNTIL THE STATUS LAMP(S) GO OFF (WITH THE "I" LAMP REMAINING ON) TO SIGNIFY THE START OF THE INTERRUPT CYCLE. THE OPERATOR THEN PROCEEDS AS IN THE PAST TO USE THE STEP SWITCH TO BRING THE STATUS LAMPS TO THE DESIRED CONDITION(S) (IF REQUIRED) FOR INSERTING "INTERRUPT MODE" INSTRUCTIONS TO THE COMPUTER. (THE CASE OF BOTH THE "I" LAMP AND THE STATUS LAMP(S) BEING LIT WHEN THE INTERRUPT MODE IS INITIALLY ENTERED SIGNIFIES THAT THE COMPUTER HAS NOT FINISHED THE LAST MULTI-BYTE INSTRUCTION BEING EXECUTED WHEN THE "INTERRUPT" SIGNAL WAS RECEIVED - THIS MUST BE DONE IN THE STEP MODE BEFORE THE NEW COMMAND IS GIVEN VIA THE CHASSIS SWITCHES).



PARTS PLACEMENT ON CPU PCB PATTERNED FOR STEP CIRCUIT MODIFICATION
